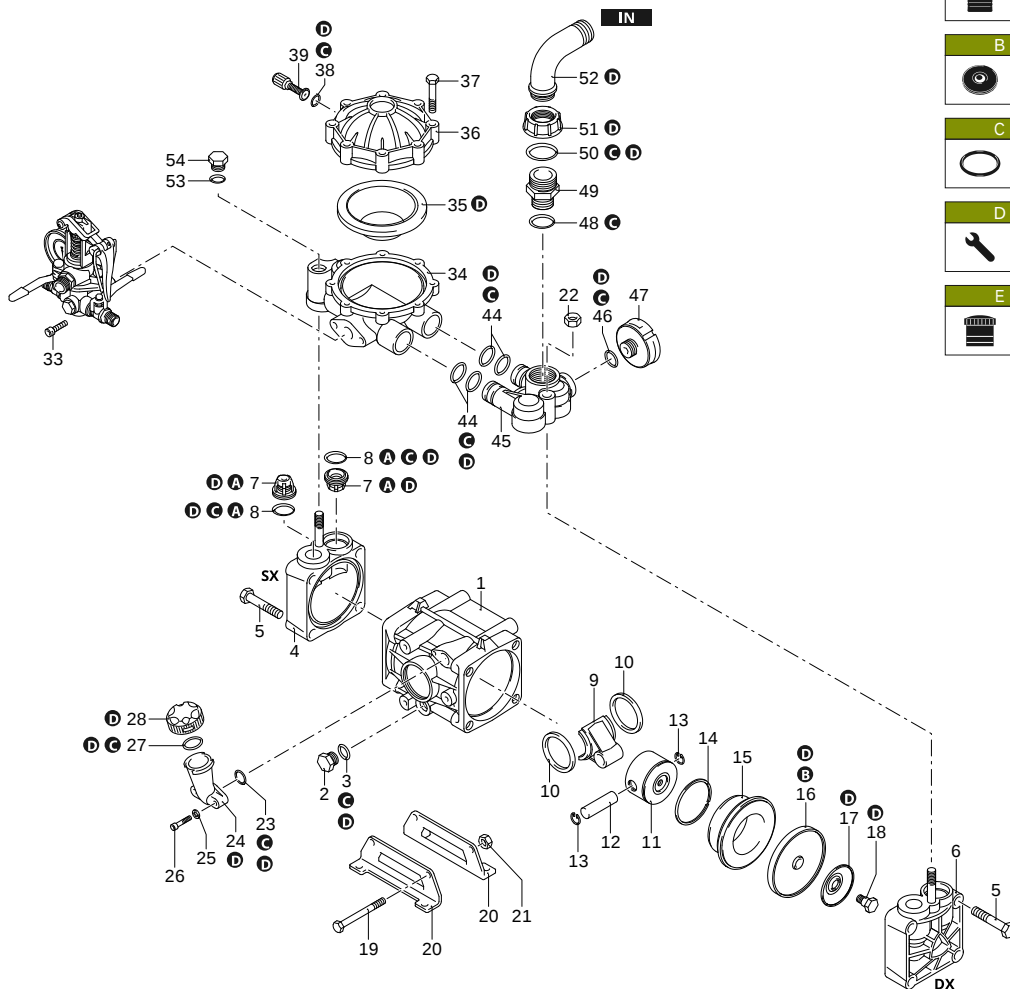




ELECTRIC MOTOR PUMP AR 30

32212 ELECTRIC MOTOR PUMP AR 30 G.C.I. - BlueFlex



Code	Description	Q	Note	Validity
1	620011 Pump body		1	
2	880530 Plug	3/8" G	1 C=20Nm	
3	740290 O-ring	Ø 14x1,78	1 Lubricate Molykote PG54	
4	620102 Head	dx	1	
5	621430 Screw	TE M12x55	8 C=50Nm	
6	620101 Head	dx	1	
7	629050 Valve		4	
8	620030 O-ring	Ø 25,80x3,53	4 Lubricate with motor oil	
9	620140 Connecting-rod		2 Lubricate with motor oil	
10	580470 Ring	Connecting-rod	4 Lubricate with motor oil	
11	620120 Piston	Ø 56	2	
12	380300 Pin		2 Lubricate with Mineral Grease	
13	380080 Ring	seeger Øi 14	4	
14	160230 Piston ring		2	
15	620110 Sleeve		2	
16	620082 Diaphragm	BlueFlex - Øe 96	2	
17	1040180 Plate		2	
18	580360 Hub pin		2 C=20Nm / Molykote 1000	
19	380210 Screw	TE M8x75	2 C=30Nm	
20	380200 Foot		2	
21	380240 Nut	M8	2 C=10Nm	
22	180150 Nut	M10	2 C=40Nm	
23	180101 O-ring	Ø 17,5x2	1 Lubricate with motor oil	
24	550030 Tank		1	
25	550331 Washer		2	
26	850850 Screw	TCEI M6x30	2 C=10Nm	
27	550040 O-ring	Ø 26,65x2,62	1 Lubricate with motor oil	
28	550050 Plug	yellow	1	
33	540290 Screw	TCEI M8x25	2 C=23Nm	
34	620180 Semi air chamber	lower	1	
35	550194 Diaphragm	BlueFlex - Øe 110	1	
36	620230 Semi air chamber	upper	1	
37	621780 Screw	TE M8x40	8 C=10Nm / Molykote 1000	
38	650542 Gasket		1 Lubricate with motor oil	
39	180020 Air valve		1 C=3Nm / Loxeal 55-14	
44	390060 O-ring	Ø 20,63x2,62	4	
45	620150 Fitting		1	
46	180101 O-ring	Ø 17,5x2	1 Lubricate with motor oil	
47	659213 Diaphragm		1	
48	390290 O-ring	Ø 29x3	1 Lubricate Molykote PG54	
49	550340 Fitting	1" G (M-M)	1	
50	550350 O-ring	Ø 23,81x2,62	1 Lubricate with Mineral Grease	
51	550880 Ring nut	1" G	1	
52	550370 Elbow	Ø 25	1	
53	180101 O-ring	Ø 17,5x2	1 Lubricate with motor oil	
54	330170 Plug	1/2" G	1	

AR_01_082_v01

Customer: AR

Customer Code:



SAE 30
0,700 Kg

Revision: 1

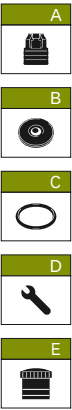
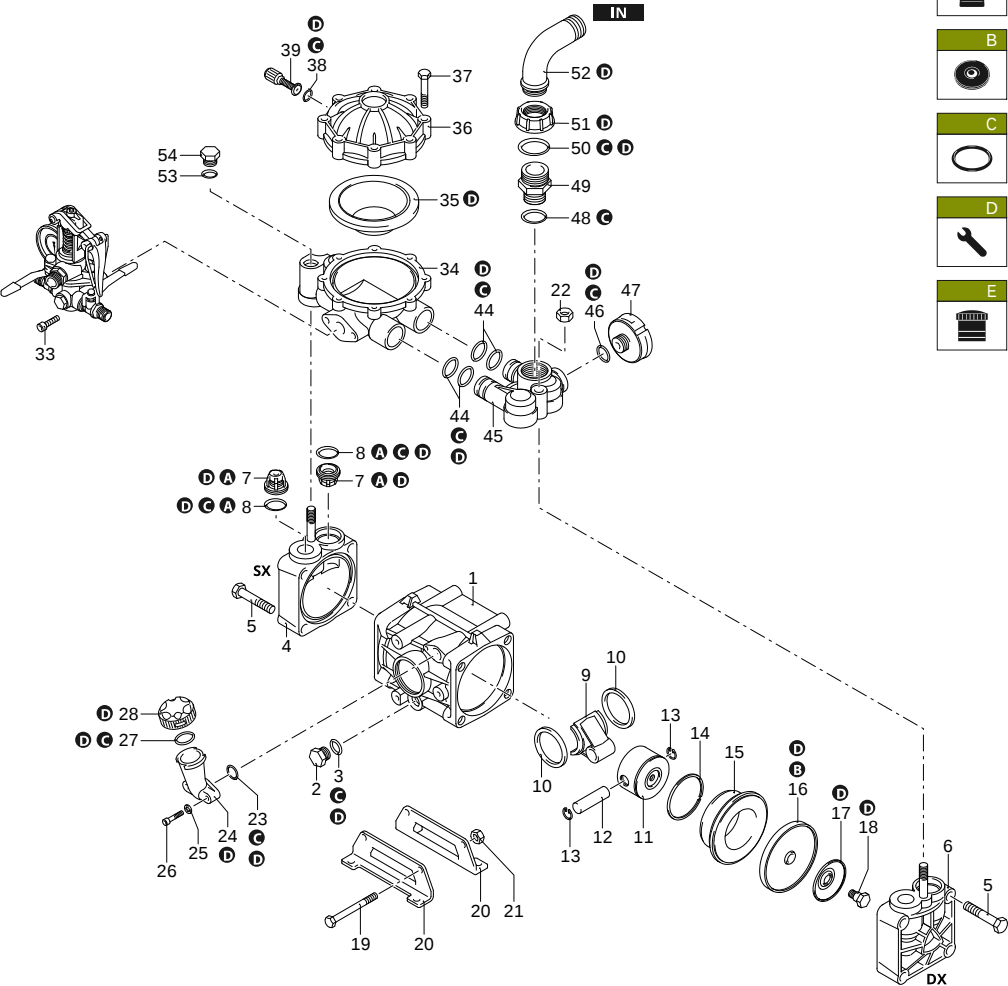
Date: 05/07/2024

Validity: <XX/YY = From week/year



ELECTRIC MOTOR PUMP AR 30

32212 ELECTRIC MOTOR PUMP AR 30 G.C.I. - BlueFlex



Code Description		Q	Note	Validity
A	1917 Valve kit		1	
B	43199 Diaphragms kit	BlueFlex	1	
C	1916 O-ring kit		1	
D	47422 Maintenance repair kit	BlueFlex	1	
E	47194 Tank kit		1	

AR_01_082_v01

Customer: AR
Customer Code:



SAE 30
0,700 Kg

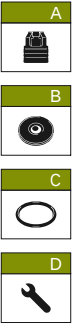
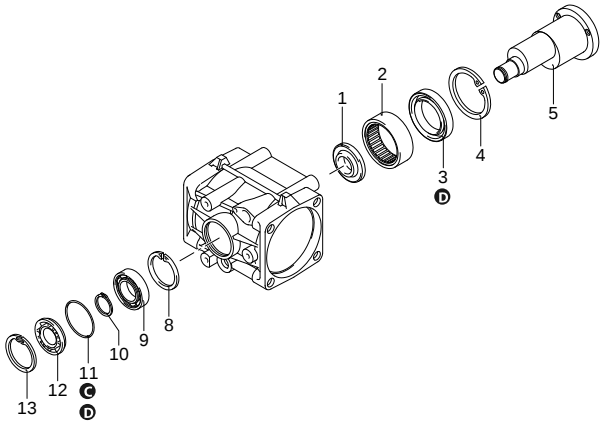
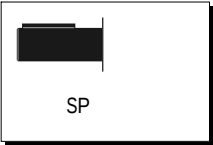
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Date: 05/07/2024

Validity: <XX/YY = From week/year



ELECTRIC MOTOR PUMP AR 30

32212 ELECTRIC MOTOR PUMP AR 30 G.C.I. - BlueFlex



Code Description		Q	Note	Validity
1	620160 Spacer	1		
2	550060 Bushing	1	Press Mount	
3	620130 Ring	1	Lubricate with Mineral Grease	
4	620330 Ring	1	seal	
5	620170 Shaft	1	seeger Øi 65	
8	111120 Ring	1	N marked	
9	620191 Bearing	1	seeger Øi 47	
10	620291 Ring	1	seeger Øe 20	
11	620210 O-ring	1	Ø 40,95x2,62	
12	620020 Cover	1		
13	111120 Ring	1	seeger Øi 47	
A	1917 Valve kit	1		
B	43199 Diaphragms kit	1	BlueFlex	
C	1916 O-ring kit	1		
D	47422 Maintenance repair kit	1	BlueFlex	

AR_03_045_v01

Customer: AR
Customer Code:



SAE 30
0,700 Kg

Revision: 1
Date: 05/07/2024

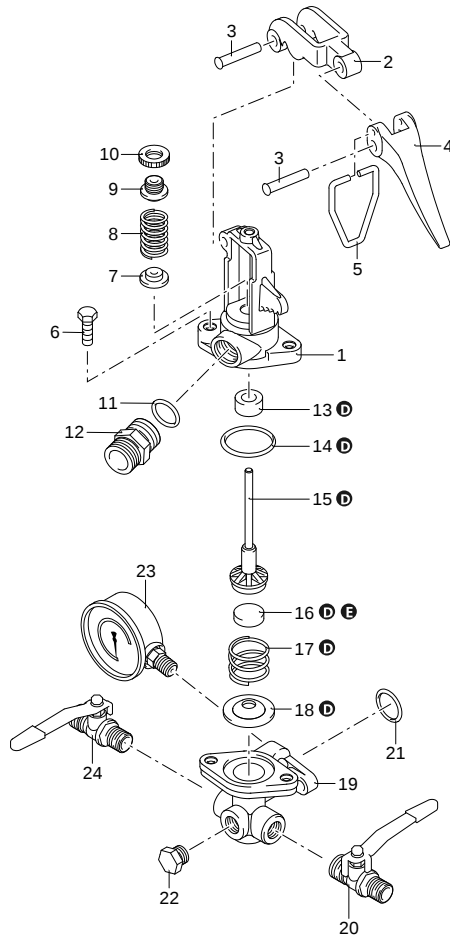
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ELECTRIC MOTOR PUMP AR 30

32212 ELECTRIC MOTOR PUMP AR 30 G.C.I. - BlueFlex

900



	Code	Description	Q	Note	Validity
1	320410	Body valve	1		
2	320460	Fork	1		
3	320480	Hub pin	2		
4	320470	Lever	1		
5	320490	Support	1		
6	180370	Screw	2	C=20Nm	
7	230120	Wobble plate	1		
8	110190	Spring	1		
9	320440	Ring nut	1		
10	320450	Wobble plate	1		
11	180101	O-ring	1	Lubricate with motor oil	
12	550440	Fitting	1	1/2" G - 3/4" G (M-M)	
13	390140	Gasket	1	NBR	
14	320511	O-ring	1	Ø 37,8x4	
15	320433	Complete stem	1		
16	110121	Spacer	1	Vulkolan	
17	320420	Spring	1		
18	450110	Seat	1		
19	620220	Control unit	1		
20	130492	Valve	1	3/8" G - 1/2" G (M-M)	C=20Nm / Loxeal 55-14
21	550350	O-ring	1	Ø 23,81x2,62	Lubricate with Mineral Grease
22	130171	Plug	1	3/8" G	C=20Nm / Loxeal 55-14
23	550545	Pressure gauge	1	Ø63 - 0÷80bar	
24	130491	Valve	1	3/8" G - 1/2" G (M-M)	C=20Nm / Loxeal 55-14
D	1925	Maintenance repair kit	1	Vulkolan	
900	900	Control units	1		
E	1922	Spacer kit	1	Vulkolan	

AR_05_017_v01

Customer: AR
Customer Code:



SAE 30
0,700 Kg

Revision: 1

Date: 05/07/2024

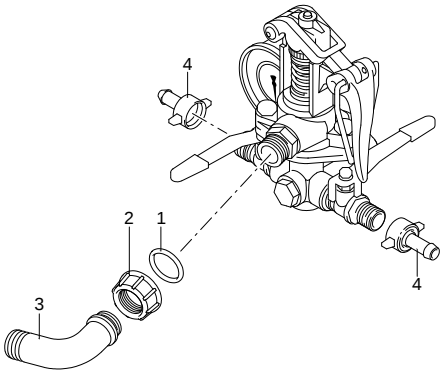
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ELECTRIC MOTOR PUMP AR 30

32212 ELECTRIC MOTOR PUMP AR 30 G.C.I. - BlueFlex

KIT
977



AR_05_018_v01

Customer: AR

Customer Code:



SAE 30
0,700 Kg

Revision: 1

Date: 05/07/2024

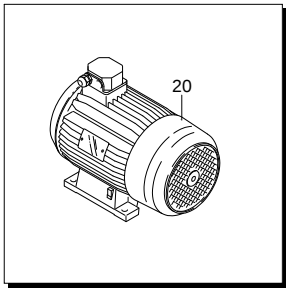
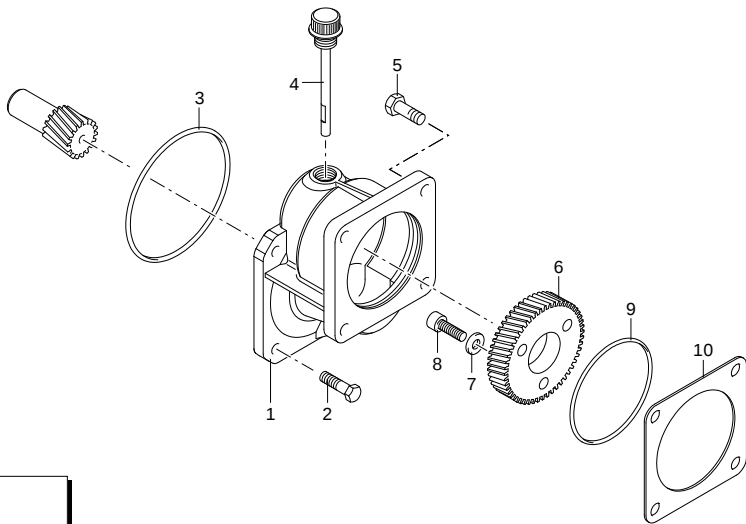
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Code Description			Q	Note	Validity
1	880830	O-ring	Ø 15,54x2,62	1	Lubricate Molykote G-807
2	550450	Ring nut	3/4" G	1	
3	550460	Elbow	Ø 18	1	
4	110131	Ring nut	1/2" G	2	
977	977	Kit for built-in control unit		1	



ELECTRIC MOTOR PUMP AR 30

32212 ELECTRIC MOTOR PUMP AR 30 G.C.I. - BlueFlex



AR_07_026_v01

Customer: AR

Customer Code:



W 90
0,020 Kg

Revision: 1

Date: 05/07/2024

Code Description		Q	Note	Validity
1	651500 Box		1	
2	180370 Screw	TCEI M8x25	4 C=20Nm	
3	651540 O-ring	Ø 107,62x2,62	1	
4	1140370 Plug		1	
5	160670 Screw	TE M10x25	4 C=40Nm	
6	651510 Middling gear	Z=40	1	
7	650530 Washer		3	
8	650330 Screw	TCEI M10x35	3 C=40Nm	
9	620561 O-ring	Ø 78x2,5	1 Lubrificate with Mineral Grease	
10	650270 Gasket		1 Seal with Arexons Mastic	
20	4077 Motor		1 2 HP	